

second shadow line, said leading edge of said underlay generally co-aligning with said leading edge of said tab, said underlay having an exposed portion; and

a layer of granules disposed on said underlay, said granules on said second shadow line of said underlay being generally darker than said granules on said remaining portion of said underlay.

23. A laminated roofing shingle comprising:

an overlay having a tab with a leading edge, a first shadow line, and a remaining portion, the shadow line being positioned between said leading edge and said remaining portion;

a layer of granules disposed on said first shadow line and on said remaining portion of said tab, said granules on said first shadow line being a different color or shade than said granules on said remaining portion;

an underlay attached to said underside of said overlay to cooperatively form said laminated roofing shingle, said underlay having a leading edge, a second shadow line, and a remaining portion between said leading edge of said underlay and said second shadow line, said leading edge of said underlay generally co-aligning with said leading edge of said tab, said underlay having an exposed portion; and

a layer of granules disposed on said underlay, said granules on said second shadow line of said underlay being a different color or shade than said granules on said remaining portion of said underlay.

24. A laminated shingle having a headlap section and a butt section, comprising:

an overlay having a tab in said butt section, said tab having an outer surface with a trailing edge adjacent said headlap section and a leading edge spaced from said trailing edge, said tab having a width;

an underlay attached to an underside of said overlay, said underlay having an outer surface, said underlay outer surface positioned adjacent said tab with a trailing

edge adjacent said headlap section and a leading edge spaced from said trailing edge;
and

first colored granules adhered to said outer surface of said tab adjacent said leading edge of said tab;

second colored granules adhered to said outer surface of said tab separated from said leading edge of said tab by said first colored granules, said second colored granules having a different coloration or shade than said first colored granules;

third colored granules adhered to said trailing edge of said outer surface of said underlay; and

fourth colored granules adhered adjacent said leading edge of said outer surface of said underlay having a different coloration or shade than said third colored granules.

103 25. A laminated shingle according to claim 24, further comprising fifth colored granules adhered to said outer surface of said tab separated from said first colored granules by said second colored granules, said fifth colored granules having a different coloration or shade than said second colored granules.

26. A laminated shingle according to claim 24, wherein said first colored granules form a shadow line adjacent said leading edge of said tab across substantially said entire width of said tab.

27. A laminated shingle according to claim 26, wherein said first colored granules comprise darker granules than said second colored granules.

28. A laminated shingle according to claim 27, wherein said first colored granules comprise black colored granules.

29. A laminated shingle according to claim 24, wherein said third colored granules form a shadow line adjacent said trailing edge of said outer surface of said underlay.

30. A laminated shingle according to claim 29, wherein said third colored granules comprise darker granules than said fourth colored granules.

31. A laminated shingle according to claim 30, wherein said first and third colored granules comprise black colored granules.

32. A laminated shingle according to claim 31, further comprising a second tab, said second tab adjacent said outer surface of said underlay, said second tab having sixth colored granules forming a shadow line adjacent a leading edge of said second tab.

103 33. A laminated shingle according to claim 32, further comprising fifth colored granules adhered to said outer surface of each of said tabs separated from said first and sixth colored granules by said second colored granules, said fifth colored granules having a different coloration or shade than said second colored granules and forming a fourth shadow line adjacent said headlap section.

34. A method of making a laminated roofing shingle having an overlay and an underlay formed from a base material having an outer surface and an undersurface, said overlay having a tab, said tab having a leading edge, said underlay having a trailing edge, said method comprising said steps of:

- (a) coating a base material to produce a coated base material;
- (b) forming a granule-covered sheet by applying a layer of granules to the outer surface of the coated base material so as to apply granules of one color or shade to portions of the base material corresponding to the leading edge of the tab of the

resultant laminated shingle and to the trailing edge of the underlay of the resultant laminated shingle and apply granules of a different color or shade to adjacent portions of the tab and the underlay; and

(c) cutting the granule covered sheet to form the overlay of the resultant laminated shingle and the underlay of the resultant laminated shingle.

35. A method according to claim 34, wherein
the base material is a fiberglass mat comprising glass fibers and void spaces between the glass fibers and said coating step includes coating the glass fibers and filling the void spaces between the glass fibers.

36. A method according to claim 35, wherein
the coating is an asphalt coating.

37. A method according to claim 36, wherein said coating step further comprises the step of:

applying inert materials to the undersurface of the coated fiberglass mat to make the undersurface non-tacky.

38. A method according to claim 35, wherein said coating step further comprises the step of:

applying powdered limestone to the undersurface of the fiberglass mat to make the undersurface non-tacky.

39. A method according to claim 38, wherein

said cutting step further includes cutting the base material along a pattern to produce a plurality of tabs and openings of the overlays of the resultant laminated shingle of two side-by-side overlays, wherein each overlay is complementary to the other overlay.

40. A method according to claim 39, wherein

said cutting step further includes cutting the base material along a pattern to produce a plurality of tabs and openings of the overlays of the resultant laminated shingle of two side-by-side overlays, wherein each overlay is complementary to the other overlay.

41. A method according to claim 34, wherein said cutting step further comprises the steps of:

(a) cutting the granule covered sheet into two overlapping horizontal lanes, each lane having a width corresponding to the width of the overlay of the resultant laminated shingle; and

(b) cutting the base material laterally at lengths corresponding to the length of the overlay of the resultant laminated shingle.

42. A method according to claim 34, wherein said cutting step further comprises the steps of:

(a) cutting the granule covered sheet into four horizontal lanes including two overlapping inner lanes each having a width corresponding to the width of the overlay of the resultant laminated shingle and two outer lanes each having a width corresponding to the width of the underlay of the resultant laminated shingle; and

(b) cutting the granule covered sheet laterally at lengths corresponding to the length of the overlay and the underlay of the resultant laminated shingle, the overlay and the underlay being substantially the same length.

43. A method according to claim 34, further comprising said step of applying granules of the first color or shade to portions of the base material corresponding to the tab and spaced from the leading edge of the tab and separated from the granules applied to the leading edge of the tab by the granules of the second color.

44. A method according to claim 34, wherein the first granules form a dark shadow line adjacent the leading edge of the tab and the trailing edge of the underlay.

45. A method according to claim 44, wherein the first granules form a dark shadow line adjacent the leading edge of the tab, the trailing edge of the underlay, and a trailing edge of the tab spaced from the leading edge of the tab.

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